



JOB DESCRIPTION

JOB TITLE

Press Brake Operator

Role and Responsibilities

General Expectations:

In the performance of their respective tasks and duties all Cvi employees are expected to:

- Perform quality work within deadlines with or without direct supervision.
- Interact professionally with other employees, customers, and suppliers.
- Work effectively as a team contributor on all assignments.
- Work independently while understanding the necessity for communicating and coordinating work efforts with other employees and functions.
- Support Company Goals, conform to the requirements of the Cvi ISO 9001 Quality Management System (QMS) and perform duties as assigned.

Responsibilities/Duties/Functions/Tasks

- Produce parts according to print specifications and scheduling requirements.
- Must be cognizant of how different materials react to pressure, heat, and shaping procedures.
- Inspect the materials produced for quality and conformance prior to the release to the end-users, correct any inconsistencies, or reject for non-conformance.
- Sets up the machine by maneuvering stops on the machine, changing tooling adjusts components.
- Run bend and forming operations using standard and custom punches.
- Use a CNC controller to input information into the machine.
- Adjust ram and back gauge locations per process control instructions and blueprints.
- Checks height, depth, and thickness using micrometers, dial indicators, calipers, gauges, and other precision-measuring instruments.
- Work with tight tolerances.
- Meet customer specifications and delivery requirements.
- Program the CNC to produce new parts meeting specifications.
- Perform spot inspections of parts.
- Perform all required routine and minor maintenance activities according to procedures.
- Complete and maintain paperwork.
- Check machine for defects and repair if necessary.
- Ensure the machine is calibrated and cleaned.
- Read drawings and blueprints.
- Remove all burrs and sharp edges from parts.
- Maintain a clean and organized workspace.



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Qualifications and Education Requirements

- Proficiency in operating Press Brake.
- 2+ years of experience in fast-paced manufacturing.
- Experience with Trumpf TruBend 3100 Machinery is preferred.
- Basic math skills.
- Regularly lift, push or pull up to 50 pounds and occasionally up to 75 pounds.
- Good Attendance.
- Must be quality and detailed oriented as a Press Brake Operator.
- Teamwork- Works well with team members and other departments.
- Reliable attendance and able to work overtime when needed.
- Frequently required to perform repetitive or short-cycle work.
- Utilize lean manufacturing principles.
- Mechanical aptitude.

Preferred Skills

- None.

Special Position Requirements:

- None.

Physical Requirements:

- Regularly lift, push or pull up to 50 pounds and occasionally up to 75 pounds.
- Noise level in the work environment is loud, hearing protection is required and provided.



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HR USE ONLY:			
Job Title (GSS):	Press Brake Operator	GSS Shift #:	
Department/Group:	Manufacturing	Supervisor:	Brody Sanchez
Location:	Cvi, Bend OR	Travel Required?	No
Pay Type (E/Non-E): (H/S): Pay Range:	Hourly	Position Type (F, P, C, T, I):	Position Type (i.e.: full-time, part-time, contract, temp, intern)
HR Contact:	Shawna Jones	Effective Date:	
Hiring Manager:		Posting Expires:	
External Posting URL(s):			